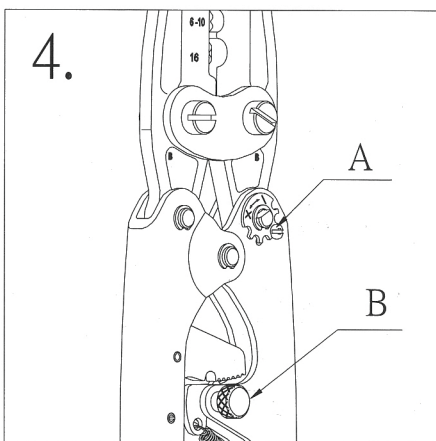
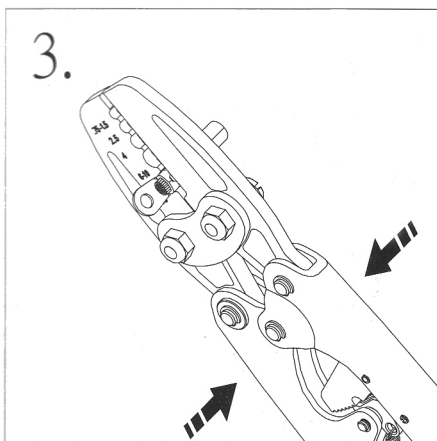
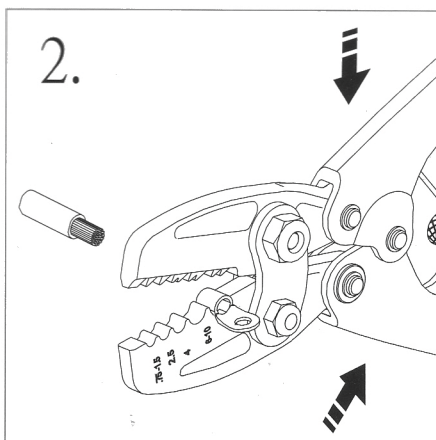
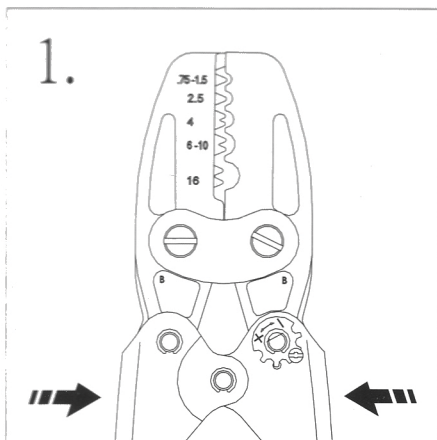


For crimping non-insulated terminals



Instructions

1. Squeeze handles until they are closed or open.
2. Put terminal into proper location of jaw, squeeze handles until terminal is fixed on jaw. Then insert cable into terminal.
3. Squeeze handles until tool's ratchet springs up. Thus, crimping process is finished.
4. If crimping performance is uncompleted, you can adjust "A" disc (the function is only available for HT-514 series) to get necessary crimping strength. During crimping process, component "B" can be counterclockwise rotated. Ratchet can spring up to allow renewing operation.
5. Use HT-325 or HT-325B to strip cable. .

	Crimping non-ins, terminal size				
HT-514A	AWG	8	6	4	2
	DIN mm ²	10	16	25	35
	JIS mm ²	8	14	22	38