

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

TABLE OF CONTENTS

1. SAFETY SUMMARY..... 2

2. INTRODUCTION..... 4

3. SPECIFICATION..... 6

4. FUNCTION DESCRIPTION.....11

5. USAGE DESCRIPTION.....14








6. APPLICATION NOTE.....19

7. MAINTENANCE.....29

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

1.SAFETY TERMS AND SYMBOLS

Please take a moment to review these safety terms and symbols which may appear in this manual or on Equipment to prevent damage to the Function Generators.

	WARNING. Warning statements identify condition or Practices that could result in injury or loss of life.
	CAUTION. Caution statements identify conditions or practices that could result in damage to this product or other property.
	DANGER High Voltage
	ATTENTION refer to Manual
	Protective Conductor Terminal
	(ground) Earth Terminal
	Frame or Chassis Terminal

2.INTRODUCTION



The Function Generator series are stable low distortion instruments which generate signals in the frequency range up to 5MHz. Typical applications include a wide range of audio response testing applications, vibration testing, servo system evaluation, ultra sound applications, and etc.



These instruments include the following features: logarithmic and linear sweep capabilities, together with a built in frequency counter. The sweep capability simplifies the task of finding resonant points of speakers, filter networks and other networks/structures. An oscilloscope may be connected to this instrument for the response to be displayed. The counter can be switched to measure and display the frequency of an external signal up to 100MHz.

● ADDITIONAL FEATURES

1. Low distortion waveforms (sine, triangular and square) and ramp signal.
2. Signal output in seven decade stages, 0.5Hz to 5MHz for MFG-8250A/8255A, 0.3Hz to 3MHz for MFG-8215A/8216A/8219A.
3. Adjustable sweep time and sweep width both in linear and logarithmic modes.
4. Duty cycle control with signal inversion capability.
5. External Voltage controlled Frequency (VCF).
6. AM or FM modulation modes with internal or external modulation control.
7. A second output for TTL or adjustable CMOS pulses.
8. 50 ohm main signal output with DC offset adjustment and 20dB

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

attenuation capability.

9. Supplied with one BNC test leads and AC power cord set.

● FEATURES COMPARISON TABLE FOR MODELS:

MODEL FEATURE	MFG- 8215A	MFG- 8216A	MFG- 8219A	MFG- 8250A	MFG- 8255A
AM/FM	—	—	√	—	√
SWEEP	—	—	√	—	√
COUNTER	—	√	√	√	√
GCV Output	—	—	√	—	√
TTL/CMOS	√	√	√	√	√
VCF	√	√	√	√	√
Duty Cycle Control	√	√	√	√	√

*** Model B has power output 4W<100KHz. All others are same as Model A.**

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

3.SPECIFICATION

	MFG- 8215A/8216A/8219A	MFG- 8250A/8255A
1.Main:		
Frequency Range	0.3Hz~3MHz (7 Range)	0.5Hz~5MHz (7 Range)
Amplitude	≥20Vpp	≥20Vpp
Impedance	50Ω±10%	50Ω±10%
Attenuator	-20dB±1dB×2	-20dB±1dB×2
DC Offset	<-5V~>5V (into 50Ω load)	<-5V~>5V (into 50Ω load)
Duty Control	80%:20%:80% to 1MHz Continued variable	80 %: 20 %:80 % to 1MHz Continued variable
Display	6 digits LED display ★ MFG-8215A does not have display.	6 digits LED display
Range Accuracy	±5%+1Hz (at 3.0 position) ★ only for MFG-8215A.
2.Sine Wave		
Distortion	≤1%, 0.3Hz~200kHz THD≤35dB below fundamental in all range.	≤1%, 0.5Hz~100kHz THD≤30dB below fundamental in all range.
Flatness	<0.3dB, 0.3Hz~300kHz <0.5dB, 300kHz~3MHz	≤0.3dB, below 500kHz ≤1dB, below 5MHz
3.Triangle Wave		
Linear	≥98%, 0.3Hz~100kHz ≥95%, 100kHz~3MHz	≥98%, 0.5Hz~100kHz ≥95%, 100kHz~5MHz
4.Square Wave		
Symmetry	±2%, 0.3Hz~100kHz	±2%, 1Hz~100kHz
Rise or Fall Time	≤100ns at maximum output. (into 50Ω load)	≤50ns at maximum output. (into 50Ω load)
5.CMOS Output		
Level	4Vpp±1Vpp~14.5Vpp ±0.5Vpp adjustable	4Vpp±1Vpp~14.5Vpp ±0.5Vpp adjustable
Rise or Fall Time	≤120ns	≤120ns
6.TTL Output		
Level	≥3Vpp	≥3Vpp
Fan Out	20 TTL load	20 TTL load

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

Rise or Fall Time	≤25ns	≤25ns
	MFG- 8215A/8216A/8219A	MFG- 8250A/8255A
7.VCF		
Input Voltage	0V~10V±1V (100:1)	0V~10V±1V (100:1)
Input Impedance	10KΩ±10%	10KΩ±10%
8.GCV (for MFG-8219A/8255A only)		
Output Voltage	To set the voltage between 0V~2V as per different frequency.	To set the voltage between 0V~2V as per different frequency.
9.Sweep Operation (for MFG-8219A/8255A only)		
Sweep/Manual	Switch selector	Switch selector
Sweep/Rate	100:1 ratio max. and adjustable	100:1 ratio max. and adjustable
Sweep/Time	0.5Sec~30Sec adjustable	0.5Sec~30Sec adjustable
Sweep/Mode	Lin./Log. Switch selector	Lin./Log. Switch selector
10.Amplitude Modulation (for MFG-8219A/8255A only)		
Depth	0~100%	0~100%
MOD.Freq.	400Hz (INT), DC~1MHz (EXT)	400Hz (INT), DC~1MHz (EXT)
Carrier BW	100Hz~3MHz (-3dB)	100Hz~5MHz (-3dB)
EXT Sensitivity	≤10Vpp for 100% modulation	≤10Vpp for 100% modulation
11.Frequency Modulation (for MFG-8219A/8255A only)		
Deviation	0~±5%	0~±5%
MOD.Freq.	400Hz (INT), DC~20kHz (EXT)	400Hz (INT), DC~20kHz (EXT)
EXT Sensitivity	≤10Vpp for 10% modulation	≤10Vpp for 10% modulation
12.Frequency Counter		
Int./Ext.	Switch selector	Switch selector
Range	0.3Hz~3MHz (5Hz~100MHz EXT)	0.5Hz~5MHz (5Hz~100MHz EXT)
Accuracy	Time base accuracy ±1 count	Time base accuracy ±1 count
Time base	±20ppm (23°C±5°C) after 30 minutes warm up	±20ppm (23°C±5°C) after 30 minutes warm up
Resolution	The maximum resolution 10Hz for 1Hz and 0.1Hz for 100MHz	The maximum resolution is 10nHz for 1Hz and 0.1Hz for 100MHz
Input Impedance	1MΩ/150pF	1MΩ/150pF

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

	MFG- 8215A/8216A/8219A	MFG- 8250A/8255A
Sensitivity	≤100mVrms(5Hz~100MHz) *MFG-8215A does not have Frequency counter function	≤100mVrms(5Hz~100MHz)
13.General		
Power Source	AC115V/230V±15%, 50/60Hz	AC115V/230V±15%, 50/60Hz
Operation Environment	Indoor use, altitude up to2000m. Ambient Temperature 0°C~40°C. Relative Humidity 80%(Maximum). Installation category II; Pollution Degree 2 .	
Storage temperature & Humidity	-10°C~70°C, 70%(Maximum).	
Accessories	Power code × 1 Testing code ×1 Instruction manual × 1	Power code × 1 Testing code ×1 Instruction manual × 1
Dimension	251(W)× 91(H)× 291(D) m/m	251(W)× 91(H)× 291(D)m/m
Weight	Approx. 2.0kgs-MFG-8215A 2.1kgs-MFG-8216A 2.2kgs-MFG-8219A	Approx. 2.3kgs-MFG-8250A 2.4kgs-MFG-8255A

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL



WARNING: To avoid electrical shock, the power cord protective grounding conductor must be connected to ground.



CAUTION: To avoid damaging the instrument, do not use it in a place where ambient temperature exceeds 40°C.



CAUTION: To avoid damaging the instrument, do not input more than DC15V to V.C.F.(V.C.G.).



CAUTION: To avoid damaging the instrument, do not input more than AC150V to Frequency Counter (for MFG-8216A, MFG-8219A, MFG-8250A, and MFG-8255A).

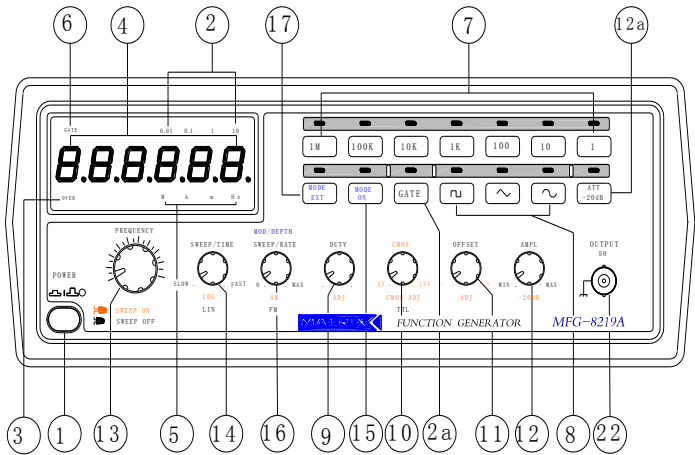


CAUTION: To avoid damaging the instrument, do not input more than AC10Vpp when proceed EXT modulation operation (for MFG-8219A, MFG-8255A).

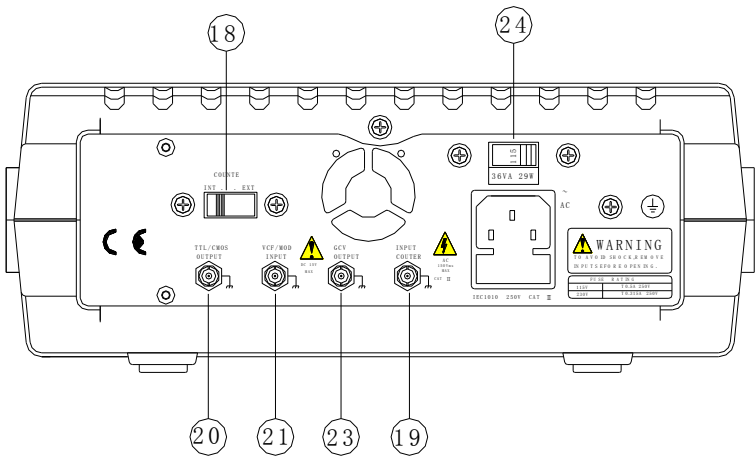


FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

● Fig 4.1 FRONT PANEL



● Fig.4-2 REAR PANEL



FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

4. FUNCTION DESCRIPTION

1. Power Switch Connect the AC power, then press power switch.
2. Gate Time Indicator Press the power switch, Gate time indicator will start to flash (the gate time of internal counter is 0.01 second).
- 2a. Gate time Selector Press this key to change gate time when use external counter mode. The change order is according to 0.01s, 0.1s, 1s, 10s cycle by pressing these keys.
3. Over indicator In the external counter mode, the indicator is illuminated when the output frequency is greater than the range selected.
4. Counter Display Shows the external frequency by 6×0.3" green display, and shows the internal frequency by 5×0.3" green display.
5. Frequency Indicator Indicate the current frequency value
6. Gate Time Indicator Indicate the current Gate time (external. Counter mode use only).
7. Frequency Range Selector To select the required frequency range by pressing the relevant push button on the panel as shown in Table 1 and Table 2 .

Table 1 (for MFG-8215A/8216A/8219A)

Push Bottom	1	10	100	1K	10K	100K	1M
Frequency Range	0. 3Hz 3Hz	3Hz 30Hz	30Hz 300Hz	300Hz 3kHz	3kHz 30kHz	30kHz 300kHz	300kHz 3MHz

Table 2 (for MFG-8250A/8255A)

Push Bottom	1	10	100	1K	10K	100K	1M
Frequency Range	0. 5Hz 5Hz	5Hz 50Hz	50Hz 500Hz	500Hz 5kHz	5 kHz 50kHz	50kHz 500kHz	500kHz 5MHz

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

- | | |
|---|---|
| 8. Function Selector | Press one of the three push buttons to select the desired output waveform. |
| 9. Duty Function | Pull out and rotate the knob to adjust the duty cycle of the waveform. |
| 10. TTL/CMOS
Selector | When push in the knob, the BNC terminal of (20) will output a TTL compatible waveform. If pull out and rotate the knob can adjust the CMOS compatible output (5-15Vpp) from the output of BNC (20). |
| 11. DC Offset Control | Pull out the knob to select any DC level of the waveform between $\pm 10V$, turn clockwise to set a positive DC level waveform and invert for a negative DC level waveform. |
| 12. Output Amplitude
Control with
Attenuation
Operation | Turn clockwise for MAX. output and invert for a -20dB output. Pull the knob out for additional 20dB output attenuation. |
| 12a.20dB Attenuation | Press the knob to adjust a -20dB output. |
| 13. MANU/SWEEP
Selector and
Frequency
Adjustment
(Sweep On/Off) | Press and turn clockwise the knob for MAX. frequency and invert for MIN frequency.(Keep the pointer within the scale range on the panel.). Pull out the knob to start the auto sweep operation; the upper frequency limit is determined by the knob position. |

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

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|---|--|
| 14. Sweep Time
Control and
LIN/LOG
Selector | (1) Rotate the knob clockwise to adjust sweep time for MAX, or invert for MIN.
(2) To proceed Linear sweep mode by pushing in the knob, or select LOG sweep mode by pulling out the knob. |
| 15. Control MOD
ON/OFF selector | Pull out the knob, the output can be modulated by internal 400Hz Sine wave or an external signal via VCF/MOD in connector (21). |
| 16. Sweep Width &
Modulation
Carrier & AM/FM
Selector & FM
Selector | (1) Sweep width can be controlled from 0 to 1000 times.
(2) To adjust modulation ratio by turning the knob clockwise for MAX, or invert for MIN.
(3) Press the knob to get AM function or pull it out for FM function. |
| 17. INT/EXT MOD
Selector | When press the button once, the indicator will lighten, then the EXT MOD has been selected. Press the key again, the indicator will be off, then INT MOD has been selected. |
| 18. INT/EXT Counter
Selector | Select internal counter mode (count the frequency of model) or select EXT counter mode for an independent counter (input signal from BNC (19)). |
| 19. EXT.Counter
Input Terminal | Accepts external signals for measurement. |
| 20. TTL/CMOS
Output Terminal | TTL/CMOS compatible signal output. |

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

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|-------------------------------|--|
| 21. VCF/MOD
Input Terminal | Used to connect the input voltage required to perform the “voltage control frequency” operation or the EXT modulation operation. |
| 22. Main Output
Terminal | Main signal output. |
| 23. .GCV Output | This is DC voltage output and its voltage amount will follow the change of Frequency. |
| 24. Power Switch | 115V and 230V selectable. |

● **Remark:**

- Used to connect the input voltage required to perform the “voltage control frequency” operation or the EXT modulation operation.
- (1) The function of item 2,2a,3,4,5,6,14,15,16,17,19 and 23 can not be applied to model MFG-8215A.
 - (2) The function of item 14,15,16,17 and 23 can not be applied to MFG-8216A, and MFG-8250A.
 - (3) The function of item 20 for MFG-8216A/8250A can be selected from front panel.
 - (4) The function of item 20 and 21 for MFG-8215A can be selected from front panel.

5. USAGE DESCRIPTION

These function generators can provide versatile waveforms of high efficiency and convenient operation. Familiarize yourselves with these functions thoroughly through Operation Manual and practice with all accurate operation procedures can lead you to easily master the performance of these Function Generators.

It is one of the best ways to observe waveforms by connecting the instruments to Oscilloscope. Watch the effect in different control of waveforms through Oscilloscope carefully when proceeding the following steps:

5-1.First-step check:

- (1) Ensure that the voltage of the main supply is compatible with this instrument. The label on the rear panel states the required AC voltage.
- (2) Connect the instrument to the main supply using the power cord supplied.
- (3) Press PWR switch (1) and ensure all the rotary controls are pushed in, then rotate AMPL (12) knob to make the indication point up forward.
- (4) Rotate the FREQ (13) control fully anticlockwise.

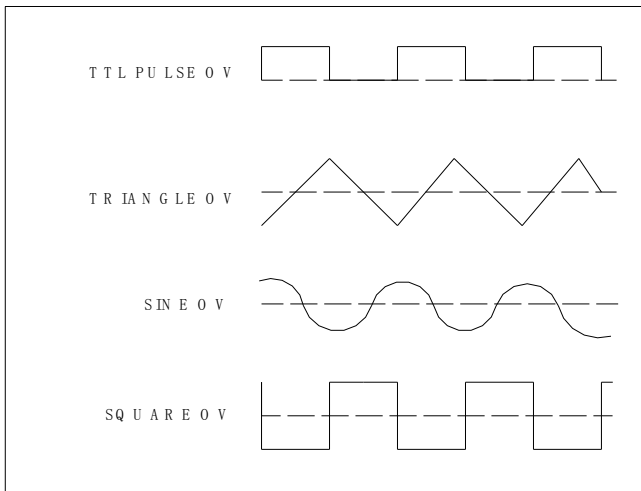
5-2.Triangle, square and sine wave

- (1) First select Function (8), and select Range (7), rotate FREQ (13), to set the required frequency. (read out from display window).
- (2) At this moment, connect Output (22), to oscilloscope for observing output signal, or connect to other experiment circuit.
- (3) Rotate AMPL (12) again to control waveform amplitude.


FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

- (4) If attenuation output signal is required, pull out AMPL (12) knob to obtain 20dB attenuation or press (12a) knob for additional 20dB attenuation.
- (5) The phase-relation of Output Waveform shown in Figure 1 as below:

● **Figure 1.**




5-3. Pulse wave generation

- (1) First press the key () of Function (8); then select Range (7), and rotate FREQ (13), to set required frequency range.
- (2) Connect output-terminal (22) to oscilloscope for observing output signal.
- (3) Pull out and rotate Duty (9) to adjust the width of pulse waveform.
- (4) Adjust AMPL (12) knob to control pulse amplitude.

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

- (5) Pull out AMPL (12) knob to get 20dB attenuation of output.

5-4.Ramp wave generation

- (1) First press the key () of Function (8), then select Range (7), rotate FREQ (13) switch to set required frequency range.
- (2) Connect output-terminal (22) to oscilloscope for observing output signal.
- (3) Pull out and rotate DUTY (9) to adjust the slope of ramp waveform.
- (4) Adjust AMPL (12) knob to control output amplitude of ramp waveform.
- (5) Pull out AMPL (12) knob to obtain 20dB attenuation of output.

5-5.TTL/CMOS signal output

- (1) First select Range (7), rotate FREQ (13) to set required frequency range.
- (2) Connect BNC connector of TTL/CMOS (20) to oscilloscope or to other experiment circuit for observing output signal.
- (3) At this moment, output is square waveform fixing to TTL level; suits for general TTL integrated circuit.
- (4) If square waveform of CMOS level is required, can pull out CMOS (10) knob to adjust voltage level.

5-6.Variation of external voltage-controlled frequency

This mode of operation allows the user to adjust the frequency of the function generator with an external DC control Voltage. It also provides an easy way for your adjustment.

- (1) Select Function (8) first, then select Range (7), rotate FREQ (13) to set required frequency range.

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

- (2) Connect external control voltage ($0 \pm 10V$) to the VCF (21) connector via a suitable lead, and generate signal from Output (22).
- (3) Other adjustments, such as AMPL (12) switch can change amplitude of signal, or get attenuation; adjust Offset (11) for DC level, rotate Duty (9) switch can change output signal of pulse or ramp waveform etc.

5-7.Auto Sweep

- (1) First select the required waveform by pressing Function (8) button, then select required frequency range by pressing range (7) push button.
- (2) Connect output terminal (22) to oscilloscope for observing output signal.
- (3) Rotate frequency (13) to determine the upper limit frequency.
- (4) Pull out frequency (13) to perform auto-sweep operation.
- (5) Rotate SWEEP/TIME (14) and SWEEP/RATE (16) to adjust sweep time and rate.
- (6) Pull out (press) LIN/LOG (14) to obtain LOG (LIN) sweep mode.

Note: The sweep width can only be adjusted during the sweep cycle and it can not be stopped.

5-8.AM/FM operation

- (1) Select function (8) first; then select Range (7), rotate FREQ (13) to set required frequency range.
- (2) Connect output terminal (22) to oscilloscope for observing output signal.
- (3) Press MOD (15) and pull out (press) MOD (16) to obtain FM/AM modulation mode.

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

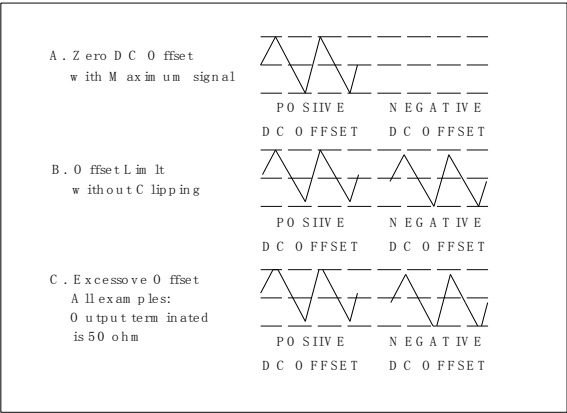
(4) Adjust MOD (16) to achieve required modulation ratio.

5-9.Precaution item

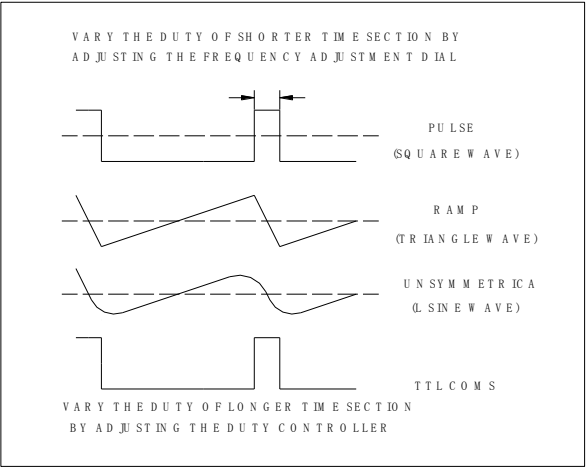
- (1) Adjust DC OFFSET, will provide to change voltage of $\pm 10\text{V}$ (no load) or $\pm 5\text{V}$ (50Ω load). However, signal added DC level, is still limited to $\pm 20\text{V}$ (no load) or $\pm 10\text{V}$ (50Ω load). In case of over-voltage, clip will appear as shown in Figure 2:
- (2) Output connector label 50Ω , indicated that signal source impedance is 50Ω . Connect to any of impedance circuit, but output voltage and terminal impedance will be rated. To avoid oscillation, terminal shall be connected to 50Ω (When using high frequency and square output), and its connecting line shall be as short as possible.
- (3) When adjust Duty knob to leftward position, the ratio of positive state to negative state, expand to not less than 80:20. It can expand Square wave to Pulse wave, expand Triangle wave to Ramp wave and Sine wave to unsymmetrical Sine wave. As shown in Figure 3 is for adjustment of Duty control to obtain required waveform.

● **Figure 2.**

FUNCTION GENERATOR-SERIES INSTRUCTION MANUAL



● **Figure 3.**



6. APPLICATION NOTE

This section describes the application of the Function Generators in details as well as a brief description relating to the block diagram. Only for the essential application method.

(A) Trouble-shooting using signal-tracing method.

This method is similar to signal replacing way. The signal of model will be fixedly sent to input terminal. Observing its signal wave on the oscilloscope from front stage to rear orderly until appear a signal with normal input but with abnormal output.

(B) Use as bias source and signal source circuit.

Utilize the Figure 4 of connecting type, which can provide bias of a transistor and signal input. The output waveform can be observed from oscilloscope. Adjust to the best condition with output max. amplitude and no distortion. Adjust DC OFFSET to see the different effect of different bias condition.

(C) Amplifier over-load characteristics

The Sine wave input will be different from output the overload point. Using Triangle wave will easily observe the display of oscilloscope. It can decide the linear range of output waveform. And the largest no-distortion output amplitude.

(D) Using the Square wave test the characteristics of amplifier circuit.

It can't actually explain the transient response of amplifier by using Sine wave for the frequency response curve observation, but using the high order poly-wave, Square wave, instead to display its waveform

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

from the oscilloscope can show up many characteristics of amplifier.

- (a) Using the circuit of figure 5, the 50Ω connector trim the oscillation effect of Square wave.
 - (b) Use the output of Triangle wave, adjust the amplitude until there are no clipping happened in the applied frequency.
 - (c) Select Square wave, adjust frequency, choose to watch the wave-form of middle of amplifier pass band, like 20Hz, 1kHz, 10kHz and etc.
 - (d) The output waveform of (c), must get something with frequency
- Figure 6 shows some possible conditions.



CAUTION: The composed poly-wave frequency of Square wave is quite large, so it's not suitable for the narrow band amplifier testing.

(E)Test of logic circuit

This equipment is suitable for logic circuit testing. Using Square or Pulse wave can analyze or watch the frequency waveform of a designed testing circuit. Also the DC Offset effect, drive the plug-in model board or logic circuit trouble-shooting and etc. Used as signal tracing and signal replacing operation:

- (a)Connect the lines as Figure 7.
- (b)According to the operation guide in this manual, set Square wave or Pulse wave output.
- (c)Use the label TTL, CMOS output terminal testing TTL logic circuit.
- (d)To test CMOS circuit by pulling up the switch of TTL/CMOS, and adjust CMOS level by rotating the switch to set the proper level.
- (e)Use dual-trace scope to show the input-output timing relation judged

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

by the two waves shown in Figure 4.

(F) Testing of speaking and impedance network

This equipment can be used to test the frequency characteristics of speaker or any impedance network. It also can get the resonant frequency of network.

- (a) Connect the device under test as in Figure 8, can use oscilloscope instead of voltmeter.
- (b) When use voltmeter, adjust the frequency of instrument record down voltage relative to frequency.
- (c) When testing speaker, if there is a peak volt value, when in low freq., this must be the resonant freq. of this speaker, see Figure 10. Whether installation may cause any effect to this frequency or not? The proper design of case-installation will cause two small ramps on both sides of this sharp ramp.
- (d) In testing other impedance network, the resonant may not occur in low frequency. But in approaching the resonant frequency, there are still increasing in voltage, then the impedance can be tested as following:

- (1) Series connect a R1 to the network under test as in Figure 9.
- (2) Get voltage read out in E1,E2, adjust R1 until E2 is equal to one half of E1.
- (3) Under this frequency, the impedance network is the same as the R1.

(G) Act as automatic test of speaker

Because there provide the auto feature in this equipment, the output

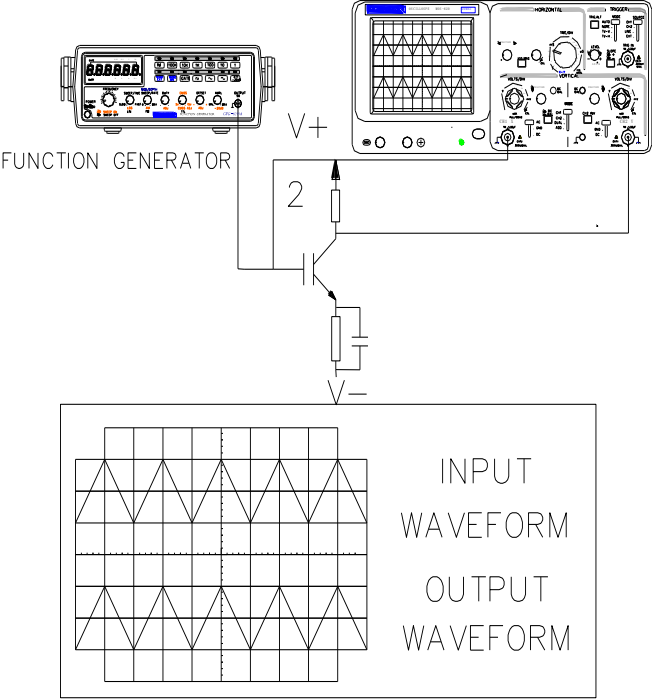
FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

can drive to amplifier for testing the frequency response of speaker.

- (a) Set Auto/Manual to Auto position.
- (b) Set function to Sine wave.
- (c) Set Range to 20kHz.
- (d) Sweep mode (LIN, LOG), sweep width, sweep time can be set in any value.
- (e) The line connected is showed in Figure 11.

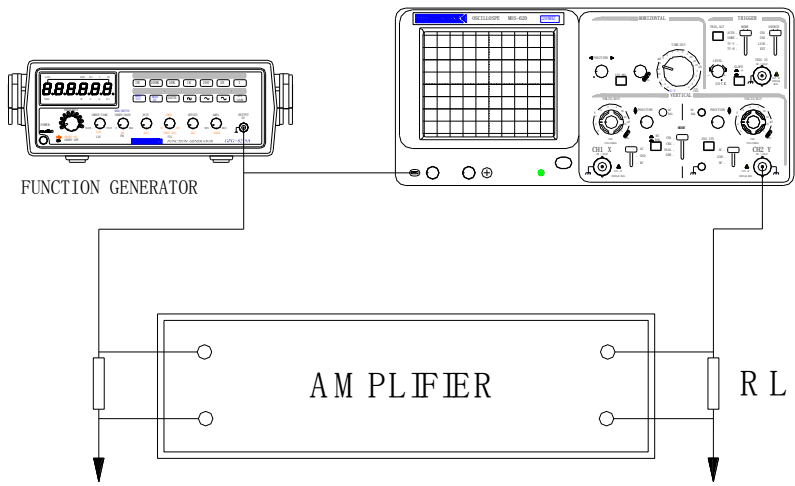
● **FIGURE 4**

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL



● **FIGURE 5**

FUNCTION GENERATOR-SERIES INSTRUCTION MANUAL

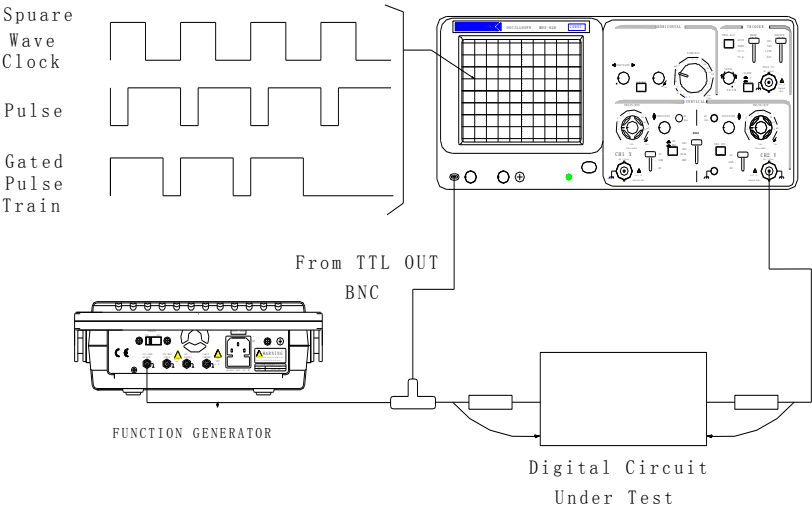


● **FIGURE 6**

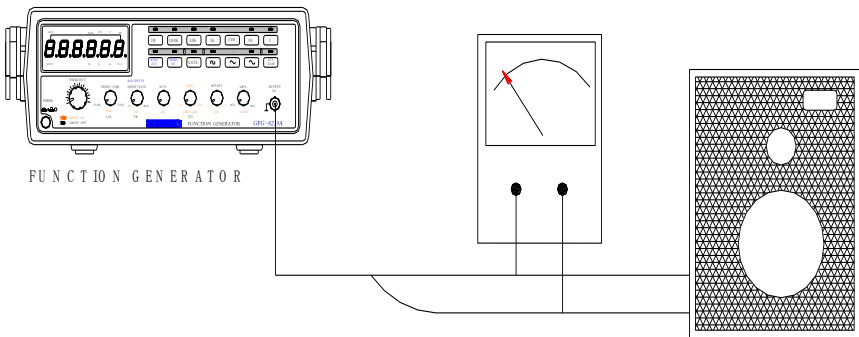
<p>Frequency distortion (amplitude reduction of low frequency). No phase shift</p>	<p>Low frequency boost (accentuated fundamental)</p>	<p>high frequency loss and phase shift</p>	<p>low frequency phase shift (tracethickend by hum-voltage)</p>	<p>High frequency loss and phase shift</p>
<p>low frequency phase shift</p>	<p>Low frequency loss and Low frequency phase shift</p>	<p>High frequency loss and Low frequency phase shift</p>	<p>Damped oscillation</p>	<p>Standard square wave</p>

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

● **FIGURE 7**

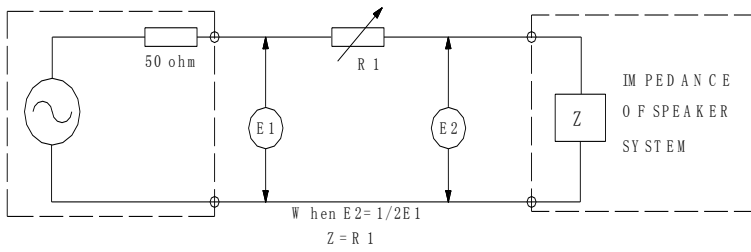


● **FIGURE 8**

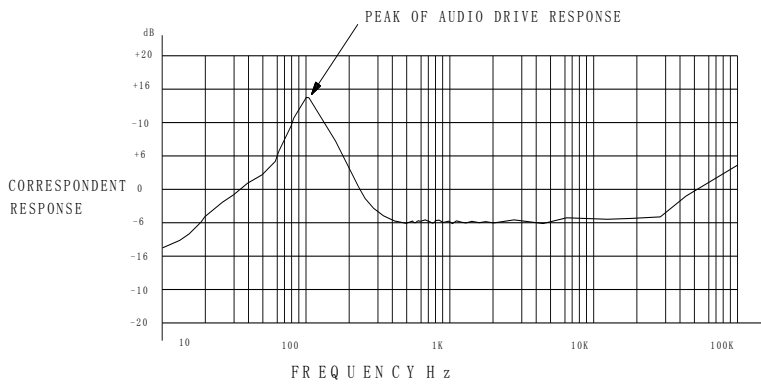


FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

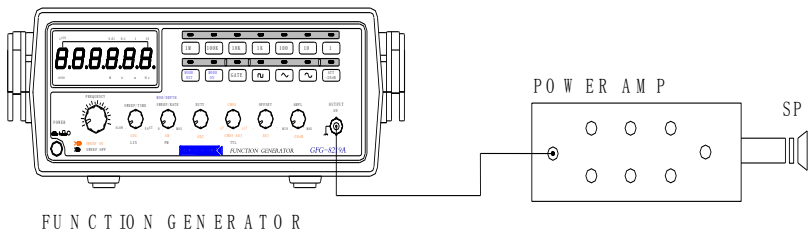
● **FIGURE 9**



● **FIGURE 10**



● **FIGURE 11**



7.MAINTENANCE

The following instructions are used by qualified person only to avoid electrical shock, do not perform any service other than contained in the operation instructions unless you are qualified to do so.

7-1.Fuse Rating and type

If the fuse blows, the FUNCTION GENERATOR will not operate. Try to determine and correct the cause of the blown fuse, then replace the fuse with correct rating and type shown as below:

MODEL	FUSE Rating and Type		Rating Input	
	115V	230V	Watts	VA
MFG-8215A	T0.5A 250V	T0.315A 250V	22	28
MFG-8216A	T0.5A 250V	T0. 315A 250V	25	32
MFG-8219A	T0.5A 250V	T0. 315A 250V	29	36
MFG-8250A	T0.5A 250V	T0. 315A 250V	25	32
MFG-8255A	T0.5A 250V	T0. 315A 250V	29	36



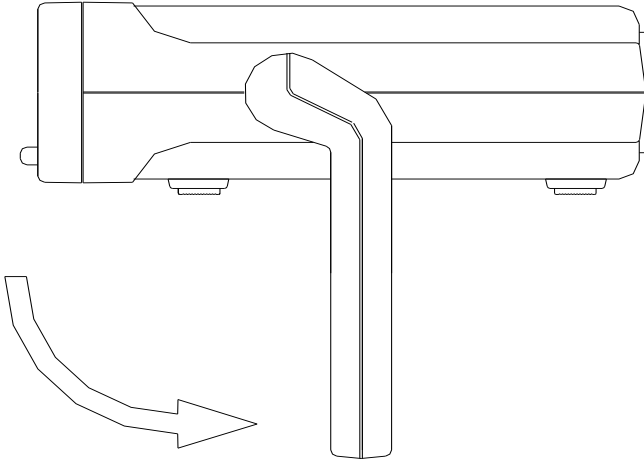
WARNING: For continued fire protection, replace only with 250V fuse of the specified type and rating, and disconnect the power cord before proceeding fuse replacement.

7-2.Fuse Replacement Procedure

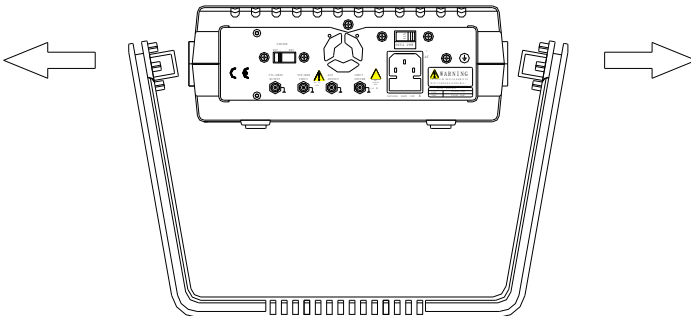
When you proceed calibration or maintenance of the Function Generators, if you want to replace the fuse, the upper cover must be removed according to the following steps:

FUNCTION GENERATOR-SERIES
INSTRUCTION MANUAL

1). The handle must be turned downward 90 degrees first.

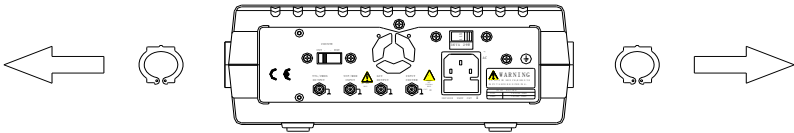


2). Pull apart the handle from the Function Generator. Please turn the handle left and right side slightly, that will make easier to pull off the handle.

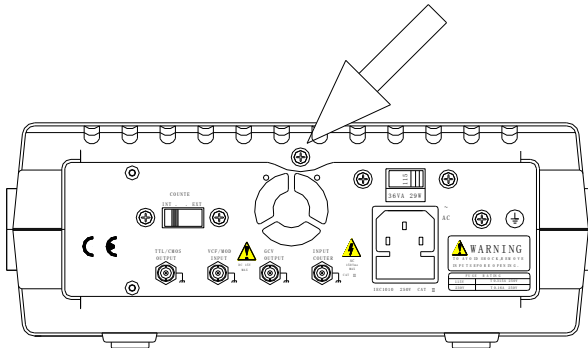


FUNCTION GENERATOR-SERIES INSTRUCTION MANUAL

3). There are two washers inside of two holes (the joints of handle and case) respectively. Please use a screwdriver to pry open these washers.



4). Please use a screwdriver to open the screw located at upper side of rear panel. Therefore, the upper cover can pull toward the backside. In the meantime, the upper cover is moved.



Note: If you want to install the upper cover, please reverse above steps.

7-3.Cleaning

To keep the instrument clean, wipe the case with a damp cloth and detergent. Do not use abrasives or solvents.